## ABSTRACT

Presented are Computer program products, methods, systems, and apparatus for fingerprinting finger printing and process matching process tools such as process tools used for processing workpieces are described. One embodiment includes a method of matching a first data set and a second data set where the first data set and the second data set include an operating characteristic for a process. The method comprises the steps of: i. fingerprinting the first data set and the second data set; ii. finding correspondences between transition points in the first data set and the second data set; and iii. comparing the first data set and second data set using the correspondences from step ii to determine whether the first data set and the second data set match.

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